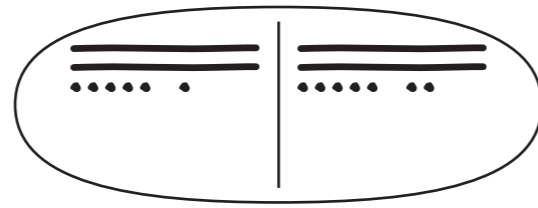


$$\begin{array}{r} 34 + 17 = \underline{51} \\ 34 + 10 = 44 \\ 44 + 7 = \underline{51} \end{array}$$



$$\begin{array}{r} 26 + 27 = \underline{\quad} \\ 26 + 20 = \underline{\quad} \\ \underline{\quad} + 7 = \underline{\quad} \end{array}$$

$$\begin{array}{r} 53 + 39 = \underline{\quad} \\ 53 + 30 = \underline{\quad} \\ \underline{\quad} + 9 = \underline{\quad} \end{array}$$

$$\begin{array}{r} 77 + 18 = \underline{\quad} \\ 77 + 10 = \underline{\quad} \\ \underline{\quad} + 8 = \underline{\quad} \end{array}$$

$$\begin{array}{r} 43 + 48 = \underline{\quad} \\ \underline{\quad} + 40 = \underline{\quad} \\ \underline{\quad} + 8 = \underline{\quad} \end{array}$$

$$\begin{array}{r} 36 + 27 = \underline{\quad} \\ \underline{\quad} + 20 = \underline{\quad} \\ \underline{\quad} + 7 = \underline{\quad} \end{array}$$

$$\begin{array}{r} 64 + 27 = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \end{array}$$

$$\begin{array}{r} 47 + 25 = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \end{array}$$

$$\begin{array}{r} 37 + 35 = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \end{array}$$

$$\begin{array}{r} 28 + 54 = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \end{array}$$

$$\begin{array}{r} 59 + 24 = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \end{array}$$

$$\begin{array}{r} 18 + 66 = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \end{array}$$

$$\begin{array}{r} 1 \quad 77 + 15 = \underline{92} \\ 77 + 10 = 87 \\ 87 + 5 = \underline{92} \end{array}$$

$$\begin{array}{r} 33 + 39 = \underline{\quad} \\ 33 + 30 = \underline{\quad} \\ \underline{\quad} + 9 = \underline{\quad} \end{array}$$

$$\begin{array}{r} 49 + 32 = \underline{\quad} \\ 49 + \underline{\quad} = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \end{array}$$

$$\begin{array}{r} 26 + 26 = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \end{array}$$

$$\begin{array}{r} 54 + 36 = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \end{array}$$

$$\begin{array}{r} 67 + 17 = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \\ \underline{\quad} + \underline{\quad} = \underline{\quad} \end{array}$$

$$2 \quad 28 + 56 = 28 + 50 + 6 = \underline{84}$$

$$48 + 46 = 48 + 40 + 6 = \underline{\quad}$$

$$49 + 58 = 49 + 50 + \underline{\quad} = \underline{\quad}$$

$$28 + 56 = 28 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$

$$38 + 24 = 38 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$

$$77 + 15 = \underline{\quad} + \underline{\quad} + \underline{\quad} = \underline{\quad}$$

$$47 + 36 = \underline{\quad} + \underline{\quad} + \underline{\quad} = \underline{\quad}$$

$$3 \quad 28 + 49 = \underline{77}$$

$$36 + 28 = \underline{\quad}$$

$$36 + 57 = \underline{\quad}$$

$$15 + 28 = \underline{\quad}$$

$$49 + 34 = \underline{\quad}$$

$$24 + 29 = \underline{\quad}$$

$$49 + 15 = \underline{\quad}$$

$$28 + 55 = \underline{\quad}$$

$$56 + 26 = \underline{\quad}$$

$$47 + 25 = \underline{\quad}$$

$$16 + 49 = \underline{\quad}$$

$$45 + 18 = \underline{\quad}$$